

Impress Designs, Inc.  
Contract Capability Profile

**Hot Market Considerations**

This form provides specific equipment and capability information about Impress Designs, Inc. This form must be regularly updated. For the most accurate information please download the most recent version from our website. If you are considering Impress Designs for “HOT MARKET” printing please contact Nathan Belz (214) 250 – 7313. Hot Market Printing should be scheduled in advanced and commitments will often be made well in advance of the event. Often during “HOT MARKET” events, Impress Designs will be committed exclusively to one customer.

**Location & Contact Information**

Address: Impress Designs, Inc.  
1253 Round Table Dr.  
Dallas, TX 75247

Phone: 469-364-7900

Fax: 469-364-7901

Website: [www.impressdesigns.com](http://www.impressdesigns.com)

General Email: [Info@impressdesigns.com](mailto:Info@impressdesigns.com)

Accounting Email: [accounting@impressdesigns.com](mailto:accounting@impressdesigns.com)

Art Email: [art@impressdesigns.com](mailto:art@impressdesigns.com)

Contact Rep: \_\_\_\_\_

Contact Rep. Direct: \_\_\_\_\_

Directions to Facility: From DFW international airport: Exit the south end of DFW airport. Take the HWY 183 exit traveling East bound towards Dallas. Approx. 10 miles from DFW exit the Regal Row exit from HWY 183 and turn left at the Regal Row intersection. Turn left onto the first street, Governors Row. Turn right onto Round table at the dead end. Travel less than 1/3 mile and the Impress Designs printing facility is located on the drivers left.

Distance to nearest major airport: 2.5 miles

## General Information

- Business Est.: 1977
- Art Formats Acceptor: Adobe files CS6 or lower (*EPS or PSD preferred*) / Corel version X5 or lower (*CDR preferred*)
- Art Upload Formats: Email or FTP
- Shipping Capabilities: UPS, FedEx, Courier, Post, LTL, Customer Pickup
- Decoration Capabilities:
- In-House Digitizing
  - Embroidery
  - Transfers
  - In-House Artwork Separations
  - “Store Pack”
  - Folding
  - Bagging
  - Hang-Tag
  - Barcode Print and Apply
  - Neck Label Printing
  - Specialty Printing in most forms
  - Foiling
  - Wide Format Printing
- Insurance Information: Farmers Insurance Group
- Amount of Insurance: Undisclosed – Call 469-364-7900 for more information on insurance
- Hours of Operation: Offices are open M-F - 9AM – 5PM  
Production Departments are open on an as needed basis. 24/7 operation is available.
- Dallas Facility Size: 20,000 sq. ft.

## Silk Screen Equipment & Production Specifics

| PRINTING MACHINES    | 1            | 2            | 3          | 4         | 5         |
|----------------------|--------------|--------------|------------|-----------|-----------|
| MANUFACTURER         | M&R          | M&R          | M&R        | M&R       | ASPE      |
| MODEL                | Sportsman E  | Sportsman E  | Gauntlet S | Alpha 8   | Rapid Tag |
| HEADS/STATIONS       | 12/14        | 12/14        | 6/8        | 6/14      | 1/5       |
| MAX. PRINT AREA      | 20 x 20      | 20 x 20      | 20 x 18    | 18" x 28" | 4" x 4"   |
| MAX # OF FLASH CURES | 2            | 2            | 2          | 2         | 2         |
| FLASH AREA CURES     | 20" x 20"    | 20" x 20"    | 20" x 18"  | 24" x 32" | 4" x 4"   |
|                      |              |              |            |           |           |
| DRYERS               |              |              |            |           |           |
| MANUFACTURER         | M&R(mach1&2) | M&R(mach3&4) |            |           |           |
| LENGTH/WIDTH         | 32' x 5'     | 32' x 5'     |            |           |           |
| GAS/ELECTRIC         | gas          | gas          |            |           |           |

Production Run Rates: 450 t-shirts / press averaged throughout run.

*Run speed can range from 100 pcs/hr to 700 pcs/hr. Design Complexity is the main determinant and more precise run speeds can be quoted on a per/design basis.*

Screen Type: Impress Designs predominantly utilizes approximately 600 aluminum static 23" x 31" frames. Other frames include static and roller frames in sizes ranging from 23" x 31" up to 45" x 48" and will be used according to design parameters and specifications.

Mesh Counts: 40, 60, 83, 110, 123, 156, 195, 230, 280, 305, and 420

Inks used:

| PLASTISOL    | MANUFACTURER   |
|--------------|--|
| PRIMARY      | Rutland RFU mixing system, Rutland/Wilflex/Union stock |
| SECONDARY    | Rutland C3 Mixing System (pigment based mixing)        |
| BASE WHITE   | Rutland Nu White / Super Poly White                    |
| WATERBASE    | Rutland WB mixing system                               |
| PRIMARY      | Wilflex Pantone Matches-Rutland, Union, Wilflex Stock  |
| SPECIALTY    | Wilflex and Rutland base + C3 mixing pigments          |
| HIGH DENSITY | Rutland Soft Density                                   |
| PUFF         | Rutland/Wilflex  |
| GEL          | Rutland/Wilflex  |

Pallets: 4" x 20" sleeve pallets  
 6" x 22" sleeve, short, shoulder pallets  
 11" x 22" youth pallets  
 16" x 22" wide adult pallets  
 20" x 20" wide format pallets  
 20" x 30" Oversized Print Pallets  
 Individual Assorted specialty pallets (*not for high production*)